Each

Dart Aerospace Ltd. Wednesday, 7/11/2007 2:49:03 PM Date: User: Kim Johnston **Process Sheet** : MOUNTING CHANNEL : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 33487 : 10605 **Estimate Number** A4: : D2585 Part Number P.O. Number D2585 REV B :<sup>1</sup>7/11/2007 **Drawing Number** This Issue : N/A : NC. Prsht Rev. Project Number . dh : B First Issue Type : SMALL /MED FAB **Drawing Revision** 1/4: : 32895 Material Previous Run : 7/23/2007 Due Date Qty: 100 Um: Written By Checked & Approved By Reformat; Add Receiving Step KJ/RF Comment : Est. D 04:02.16 Est. C 06.07.21 waterjet EC **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 304SS .080 1.0 M304S14GA Comment: Qty.: 0.0168 sf(s)/Unit Total: 1.6800 sf(s) 304SS .080 B 07-07-30 batch: M (65/17 FLOW WATER JET 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev:\_\_ 1807-07-30 Prog Rev:\_ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 HB 07-07-30 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

SMALL & MEDIUM FAB RESOURCE 1

07.08.08

4.0

QC8

Comment: SECOND CHECK SMALL FAB

Deburr

Comment: SMALL & MEDIUM FAB RESOURCE 1

onter

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			*			1/0				
	(†)									
						: 1				
					<u> </u>					

Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: Orlogic
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section E	3	Verification	Annewal	Ammrayal			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
							1				
							i.				
						(14)	:				
							1				
							1				

NOTE: Date & initial all entries

Wednesday, 7/11/2007 2:49:03 PM Date: Uşer: Kim Johnston **Process Sheet** Drawing Name: MOUNTING CHANNEL Customer: CU-DAR001 Dart Helicopters Services Job Number: 33487 Part Number: D2585 Job Number: Seq. #: Description: Machine Or Operation: BRAKE NC NC BRAKE 6.0 Comment: NC BRAKE Form as per Dwg D2585 INSPECT WORK TO CURRENT STEP 7.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 9.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE CZ07/08/10 Job Completion

### **Dart Aerospace Ltd**

W/O:			WORK ORDER	CHANGES					
DATE	STEP	PR	ROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								j	
								Ť	
							-	1	
			19						
Part No	:	PAR #:	Fault Category:	NC	R: Yes	No DQ	<b>A</b> :	Date:	

Part No:	PAR #: Fault Category:	NCR: Yes No I	DQA: Date:
		QA: N/C Clo	osed: Date:
NCR:	WORK ORDER NON-CONFO	RMANCE (NCR)	,
	Corrective Action	Continu D	· ·

		Description of NC		Verification	Approval	Annroyal				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		
							(1)			
							i			
		ű.					0			
							1			
							L			
							r			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33487
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
---	---------------	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.590	+/-0.010	2592	*		*	
0.875	+/-0.010	2,592 878,	*			
0.078	+/-0.010	1076	x€			16
Ø0.191	+0.005/-0.001	1193	*			
		÷				

Measured by:	B	Audited by:	co	Prototype Approval:	N/A
Date:	07-07-30	Date:	07/07/31	Date:	N/A

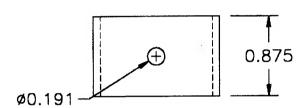
Rev	Date	Change	Revised þy∧	Approv <i>e</i> d
Α	06.08.29	New Issue	KJ/JLM	

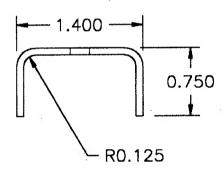




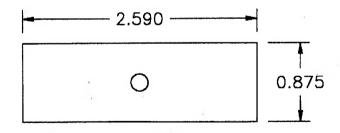
	DESIGN BW	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
1	CHECKED	APPROVED(	DRAWING NO.	REV. B
1	Bul	BW	D2585 SHEET	1 OF 1
	DATE		TITLE	SCALE
	96:07:11		MOUNTING CHANNEL	1:1
	В	97:03:14	ADD FLAT PATTERN	

# RELEASED 97/03/14 DS





#### FLAT PATTERN



SHOP COPY RETURN TO

ENGINEERING

MATERIAL: 304/316 SS, 14 GAUGE (0.078) UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE